



# Installation Instruction - Electrical

Applicable for K530i

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# 1 General

The Electrical Installation Instructions describes the procedures for installing all of the hardware and software needed to perform testing, calibration, software loading and repair activities at an Electrical level for the Sony Ericsson products specified.

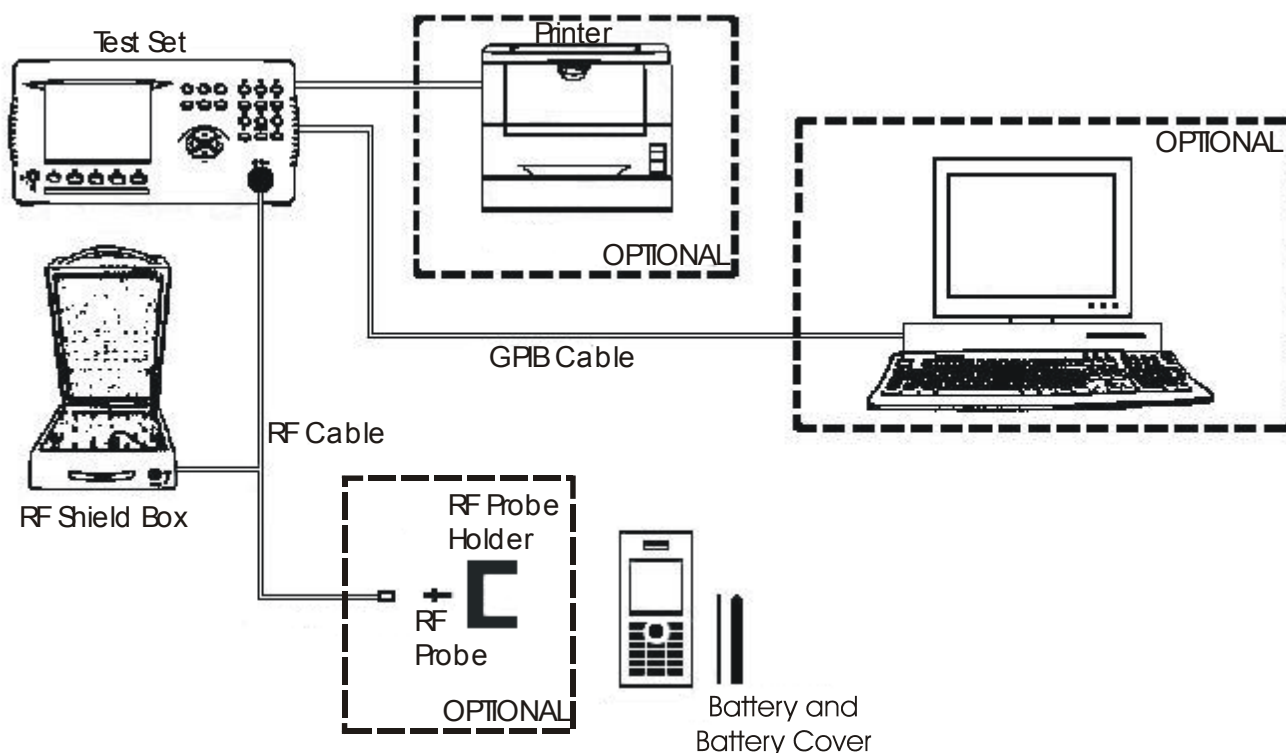
**NOTE!** This product is manufactured with lead-free solder and lead-free components. During electrical repair, it is critical to make sure that no lead is introduced into the product. For this reason, certain repair materials and equipment must be designated as lead-free and labelled accordingly. A lead-free work area must be setup that is completely separated from work areas that are used to make leaded repairs. Certain items must be designated for lead-free work only. Some of the items that need to be clearly labelled in this way are listed in the Equipment List Electrical. Note that any item that contacts the solder must be labelled and used for lead-free work only.

## 2 Go/No Go Testing

There are two options for performing a Go No/Go test. One is to use an RF Fixture and the other is to use an antenna coupler together with a shielding box.

### 2.1 Test Set-up Go/No Go test

All test hardware necessary for this test set up is documented in the Electrical Equipment List.





## **2.2 Test Set**

An E-GSM, 900/GSM, 1800/GSM, 1900/GSM and WCDMA Test Set approved according to the Instrument List must be used.

It should be installed according to the Instrument Manufacturer Instructions.

## **2.3 GPIB card and cable**

Use a GPIB card and cable according to the Electrical Equipment List. Use the GPIB cable to connect the GPIB card in the computer to the test instrument.

## **2.4 RF Connections Antenna Coupler**

Connect the RF Cable between the RF-port of the Test set and the RF Shield box. The Antenna Coupler should be installed into the RF Shield Box according to manufacturer instructions.

## **2.5 RF Connections Antenna adapter (optional)**

Connect the RF-cable between the RF-port of the Test set and the Antenna adapter. Assemble the RF adapter to the RF-holder according to the information in the Test Instruction Electrical.

## **2.6 RF Shield box**

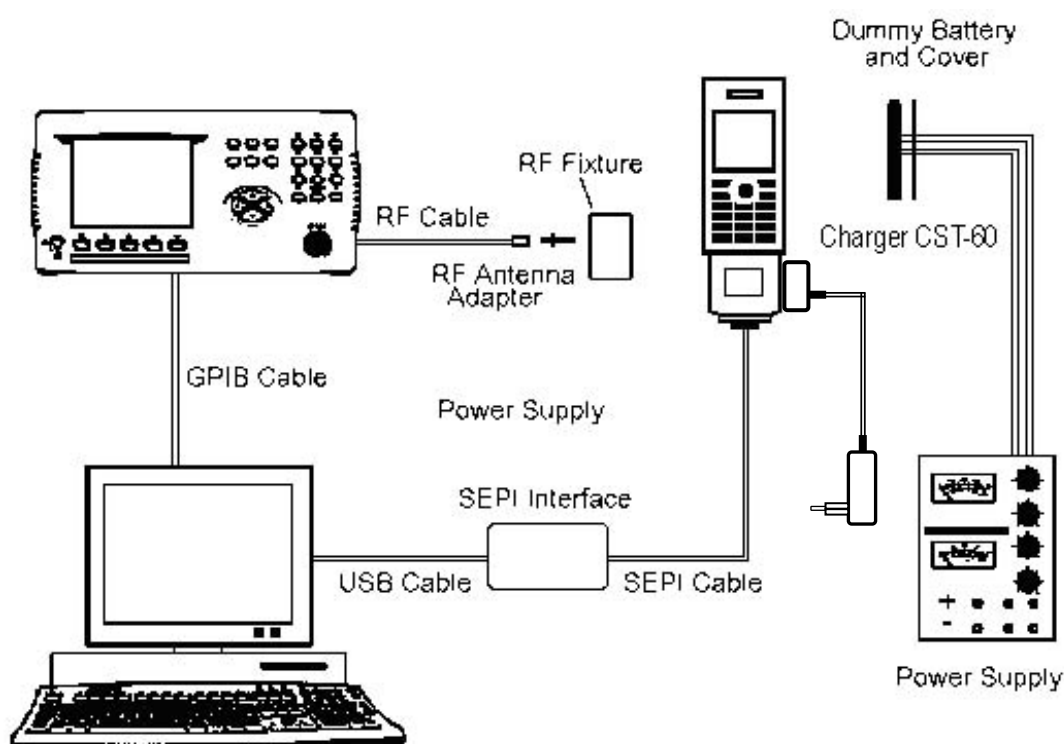
The specified RF shield box according to the Electrical Equipment list shall be used.



## 3 Calibration

### 3.1 Test set up – SERP (only authorized centers)

All test hardware necessary for this test set up is documented in the Electrical Equipment and Instrument List.



### 3.2 Test Set

A Test Set approved according to the Instrument List must be used. It should be installed according to the Instrument Manufacturer Instructions.

### 3.3 Power Supply

Power Supply according to Instrument List must be used.



### **3.4 Battery eliminator**

Battery eliminator is to be used together with a power supply to power the phone during the calibration. Connect the cables from the battery eliminator to the power supply, red cable to positive output terminal and black cable to negative output terminal.

### **3.5 GPIB card and cable**

GPIB card and cable according to the Equipment List. Use the GPIB cable to connect the GPIB card to the test instrument.

### **3.6 RF Connection**

RF-holder and RF adapter according to Equipment List. Connect the RF adapter to the RF cable. The RF adapter is held on the phone with the RF fixture.

### **3.7 Sony Ericsson programming interface – SEPI**

The USB programming interface is delivered with the necessary software and instruction for installation. The USB programming interface (SEPI) should be connected to an USB-port on the computer.

### **3.8 Sony Ericsson programming interface cable**

The cable is the interface between the USB programming interface (SEPI) and the phone.

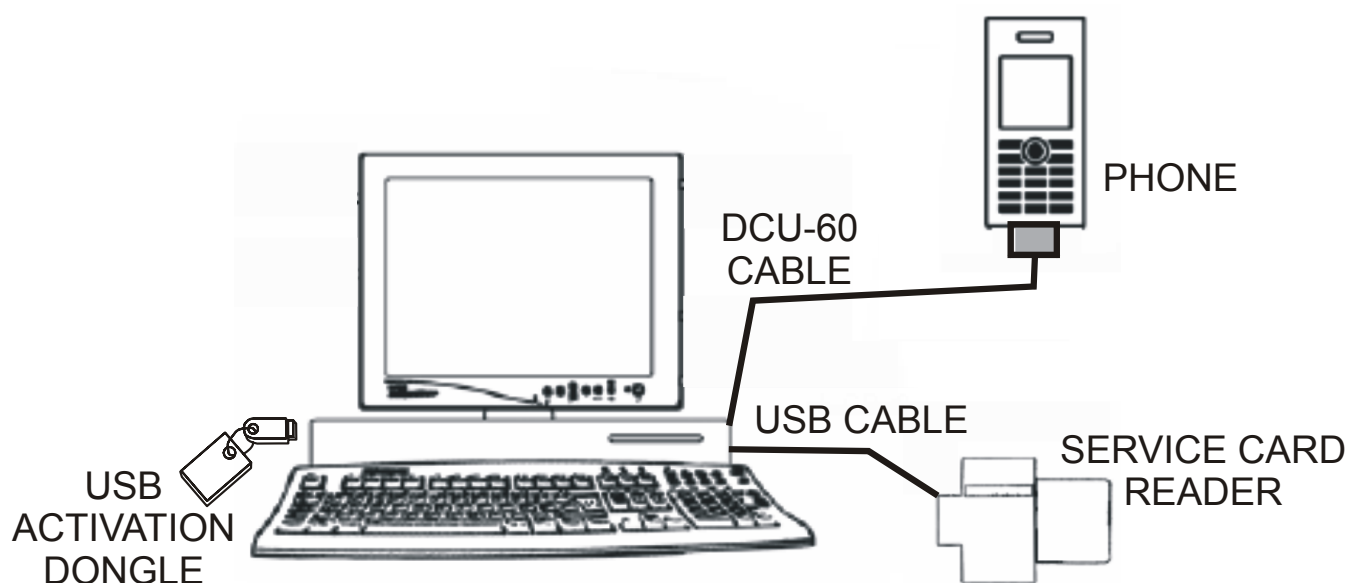
### **3.9 USB PC cable**

The A-B Plug-Plug cable is the interface between the computer and the USB programming interface (SEPI). Connect the cable between the USB programming interface and the computer.

## 4 General Equipment

### 4.1 Test Set up

General Test set up to perform SW loading. All necessary hardware for this test set up is documented in the Mechanical or Electrical Equipment list.





## 4.2 Computer

IBM compatible computer is required. The computer should include at least three USB-ports, if the computer has a Card Reader built in only two USB-ports are required. Refer to Equipment List for minimum requirements.

## 4.3 USB Activation Dongle

A USB Activation Dongle is required for activation in EMMA III. Refer to the EMMA III Homepage available from CSPN, for installation instructions.

## 4.4 Service Card Reader and Service Card

**NOTE!** The Service Card is only needed for Activation and Flashing offline

The Service Card Reader is delivered with the necessary software and instructions for installation. The Service Card Reader should be connected to an USB-port on the computer. The Service Card should be inserted in the Service Card Reader.

## 4.5 Sony Ericsson programming interface – DCU-60

The cable is the interface between the computer and the phone. DCU-60 cable should be connected to an USB-port on the computer.

# 5 Software

## 5.1 EMMA III

EMMA III contains all software required to service the product. Installation and user manuals are available in the EMMA III start page.

<http://ma3.extranet.sonyericsson.com/ma3/>

## 5.2 Labelmake II software (optional)

Label Make II is an application installed through Java Web Start.

Access the Labelmake software from [CSPN](#) Web page.

You will find Label Make II in the dropdown menu on the CSPN web page.

<http://cspn.extranet.sonyericsson.com>

Press "START Label Make II" button and you will be directed to the LABELMAKE II client page.

Product labels are downloaded on-line from a remote server database.



## 5.3 SERP Go/No Go Test Script

SERP stands for “**S**ony **E**ricsson **R**epair **P**latform”. It is an application used for testing, calibrating and repairing Sony Ericsson mobile phones.

1. Download the latest revision of the SERP application from CSPN (**Repair Instructions/Standard/SERP Install Package**).
2. Unzip the file and open the file “Release Notes and Installation Guide” for installation instructions.
3. After SERP is installed a file titled “SERPINFO.htm” will be placed on the Windows Desktop. This file contains numerous documents including:
  - SERP Users Manual – This document contains detailed operating and fault reporting instructions.
  - R&S Grid plate for SERP – This document contains an overview and ordering information for the Rhode & Schwarz Grid Plate used with the Rhode & Schwarz coupler. Also there is a list of supported SEMC handsets and mounting positions.
  - SERP Release Notes and Installation Guide – This document contains system requirements, release notes and an Installation Guide

## 5.4 SERP (only authorized centers)

Download the latest revision of SERP application from [CSPN](http://cspn.extranet.sonyericsson.com). This application is located under **Repair Instructions/Standard/SERP Install package**

<http://cspn.extranet.sonyericsson.com>

Unzip the file and open the Installation instructions.  
Follow the Install instructions to install SERP.





## 6 Revision History

Rev.	Date	Changes / Comments
A	2007-07-10	Initial release